

# Work Order ID 58544

May 10, 2010 11:56:22 AM



Page 1

Item ID: D2622-120C

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Extrusion

Start Date: 5/10/10 Start Qty: 121.00

Cust Item ID:

Required Date: 6/03/10 Req'd Qty: 121.00

Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 10/4/10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2622	Rev C1

100 PURCHASING 0.00



Purchasing

Memo 0.00

Purchasing

Issue P/O: 11861 ☐ a) Extrude as per Dwg D2622 Rev. C ☐ b) Material: 6061-T6 (QQ-A-200/8) ☐ c) Minimum yield tensile strength = 35 ksi ☐ d) Minimum ultimate tensile strength = 38 ksi ☐ e) Minimum elongation = 8% ☐ f) Order at 120" longg) Bon L Canada Inc.

CL 10/5/10 121

110 Receive & Inspect for Damage & Mat'l Certs 0.00



Packaging

Memo 0.00

Packaging

Ensure material certification is attached

10/4/10 139  
10/5/22 126

120 QC6- Inspect dimensions to drawing 0.00



QC

Memo 0.00

Quality Control

Check Pull test per Dwg D2622 for compliance page attached Check hardness with Webster tester

counts  
139  
126

10/4/10 139

10/6/10 126  
spot check

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 58544

May 10, 2010 11:56:22 AM



Page 2

Item ID: D2622-120C

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Extrusion

Start Date: 5/10/10 Start Qty: 121.00



Cust Item ID:

Required Date: 6/03/10 Req'd Qty: 121.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location

0.00



Packaging

Memo

WA  
REACHALL

0.00

Packaging

139

10/06/02

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/07/06

W 10/06/03

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

May 10, 2010 11:56:21 AM

Work Order ID: 58544



Parent Item: D2622-120C



Parent Item Name: Step Extrusion


Start Date: 5/10/10

Required Date: 6/03/10

Comments:

Start Qty: 121.00

Required Qty: 121.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2622-120CP  Extrusion		Purchased	No			110	Each	0.0000	1		5/14/10	(139)

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

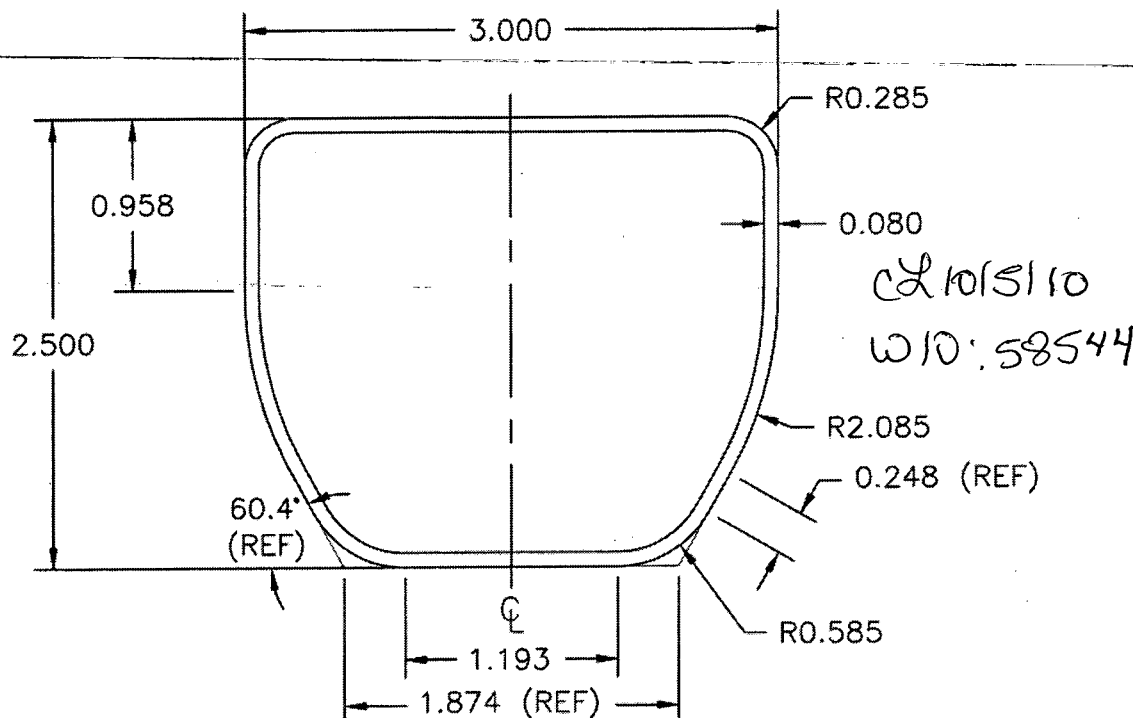
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	KE	DRAWN BY	GP	DART AEROSPACE LTD	
		HAWKESBURY, ONTARIO, CANADA			
CHECKED	#	APPROVED	#	DRAWING NO.	REV. C
				D2622	SHEET 1 OF 1
DATE		TITLE		SCALE	
02.09.11		STEP EXTRUSION		1:1	
A		96.11.29		NEW ISSUE	
B		97.12.12		CHANGE MATERIAL, ADD TOL. QSI	
C		02.09.11		0.080 WAS 0.085; ADD PART & DIE No.	
CI	#	GP	02.10.04	ADD 'REV. A' TO DIE NUMBER.	

RELEASED  
02.09.11 #



#### D2622-XXX STEP EXTRUSION

- 1) PART NUMBER IS D2622-XXX WHERE 'XXX' IS CUT LENGTH IN INCHES (EG. D2622-120 IS 120" LONG)
- 2) MATERIAL 6061-T6 (QQ-A-200/8)
- 3) MANUFACTURED USING BON-L DIE # 897123 Rev. A
- 4) A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE MINIMUM MECHANICAL PROPERTIES STATED BELOW:

MINIMUM TENSILE YIELD STRENGTH = 35 ksi  
MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi  
MINIMUM ELONGATION = 8%

- 5) PART IS SYMMETRIC ABOUT CENTERLINE
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11861

Purchase Order Date 5/10/10

PO Print Date 5/10/10

Page Number 1 of 1

Order From :

VC-BON001

SIGNATURE ALUMINUM  
1850 CLEMENTS ROAD  
PICKERING, ON L1W 3R8  
CA

Contact Name  
Vendor Phone 800 563 1079  
Vendor Fax 800 565 8339  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
C/L 5/10

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2622-120CP	Extrusion	6/03/10 Yes	121.00 Each	Yours ppd	\$25.5350	\$3,089.7

Special Inst: EXTRUDE AS PER D2622 REV. C1  
B58544  
MATERIAL: 6061-T6 AS PER QQ-A-200/8  
MINIMUM YIELD TENSILE STRENGTH  
= 35KSI  
MINIMUM ULTIMATE TENSILE  
STRENGTH = 38KSI  
MINIMUM ELONGATION = 8%  
LENGTH = 120" LONG  
BON L CANADA TOOL # DDA-987123  
PULL TEST TO ASTM STANDARD B221

NEC 133 P/L 5/10

PO Total: \$3,089.7

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 5/10/10

CL  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



# SHIPPING MANIFEST

INVOICING COMPANY AND LOCATION  
SIGNATURE ALUMINUM CANADA  
1850 CLEMENTS ROAD  
PICKERING ON L1W 3R8

MANIFEST DATE 05-30-10
MANIFEST NUMBER 680208
SALES ORDER NUMBER 63204

REFER TO  
THESE NUMBERS ON  
ALL CORRESPONDENCE

CREDIT REP  
HAMBROOK, PAU  
905-508-3250

SALES REP

CUST SERVICE REP  
Burton D  
905-427-2227

TERMS / FREIGHT  
O / P

LOCATION PIC	TRAILER NUMBER JODEE 12	SALESMAN 59358
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FIELD SALES REP  
Kutter A  
450-435-6551

BILL OF LADING NUMBER  
08407997

ACCT# 00046024

SHIP TO  
DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON  
K6A 1K7 CN  
4:30

SOLD TO / PURCHASER  
DART AEROSPACE LTD.  
1270 ABERDEEN ST.  
HAWKESBURY ON  
K6A 1K7 CN

PHONE 613-632-5200

PHONE 613-632-5200

CUSTOMER ID 46024	ORDER DATE 05/10/10	CUSTOMER PO NUMBER 11861
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ITEM NO.	ORIGINAL ORDER QUANTITY	UNIT	PREVIOUS SHIPPED QUANTITY	MFG. PART NUMBER CUSTOMER PART NUMBER	ALLOY & TEMPER LENGTH CUTTING TOLERANCE	FINISH DESCRIPTION FABRICATION DESCRIPTION SHIPPING TOLERANCE	THIS SHIPMENT			UNIT	QUANTITY DUE
							NBR OF PKGS	GROSS POUNDS	NET QUANTITY		
01	1104 1210 121	LB FT PC	0 0 0	DAA-897123-1 D2622  LOT/TKT DETAIL:	6061 /T6 120" +3/16 " -0 "	MILL CERTIFICATE OF COMP (+015-015,0139-0102)  63204010 / 358591 63204010 / 358592 63204010 / 358593	3  1 1 1	1329  395 467 467	1290 1389.99 139	LB FT PC	0 0 0  41 PC 49 PC 49 PC
TOTALS							3	1329	1290 1389.99 139	LB FT PC	

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping manifests and signed and dated below by customers authorized representatives.  
No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping manifest were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on the reverse side.

PAGE 1

DATE OF DELIVERY

DRIVER

# CERTIFICATE OF COMPLIANCE

## SIGNATURE ALUMINUM CANADA

1850 CLEMENTS ROAD  
PICKERING, ON L1W 3R8

Cert. Date	Cert. No.	Sales Order	Page
05/30/10	206952	63204	1
Cust. PO	B/L No.	Lot	Date
11861	08407997	63204010	5/30/10

Sold To	Ship To
DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No	Part No	Item Description	Cust Part
1.000	DAA-897123-1	120" Mill 6061 T6	D2622
Gross Weight	1329 LBS		
Net Qty	1,290 LB	139 PC	1390 FT 3 PKG
Specification		Die Desc	
AMS-QQ-A-200/8 & ASTM B221-08			

Mechanical Tests:						
Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/ Drift HREW	
1	322.6	298.0	9.9	.0	95	
Chemical Analysis:						
SI	FE	CU	MN	MG	CR	ZN TI

.66 .27 .23 .05 .88 .06 .21 .01

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

Ryan Petersen, QA Manager Signature Aluminum Canada Inc



signature  
aluminum  
CANADA INC.

INVOICING COMPANY AND LOCATION  
SIGNATURE ALUMINUM CANADA  
1850 CLEMENTS ROAD  
PICKERING ON L1W 3R8

# SHIPPING MANIFEST

ACCT# 00046024

SHIP TO DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200	SOLD TO / PURCHASER DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY ON K6A 1K7 CN PHONE 613-632-5200
--	--

TERMS / FREIGHT  
O / P

REFER TO  
THESE NUMBERS ON  
ALL CORRESPONDENCE

MANIFEST DATE 06-19-10
MANIFEST NUMBER 680899
SALES ORDER NUMBER 63800

CREDIT REP  
HAMBROOK, PAU  
905-508-3250

SALES REP

LOCATION PIC	TRAILER NUMBER 11	SALESMAN 59358
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FIELD SALES REP  
Kutter A  
450-435-6551

CUST SERVICE REP  
Burton D  
905-427-2227

CUSTOMER ID 46024	ORDER DATE 06/04/10	CUSTOMER PO NUMBER 11861REPLACEM	JOB	BILL OF LADING NUMBER 08408511
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ITEM NO.	ORIGINAL ORDER QUANTITY	UNIT	PREVIOUS SHIPPED QUANTITY	MFG. PART NUMBER CUSTOMER PART NUMBER	ALLOY & TEMPER		FINISH DESCRIPTION FABRICATION DESCRIPTION SHIPPING TOLERANCE	THIS SHIPMENT			UNIT	QUANTITY DUE
					LENGTH	CUTTING TOLERANCE		NBR OF PKGS	GROSS POUNDS	NET QUANTITY		
01	121	KG M PC	0 0 0	DAA-897123-1 D2622  This is a replacement order for original SO # 63 204- Return # 39150  LOT/TKT DETAIL:	6061 /T6 120" +3/16 " -0 "		MILL CERTIFICATE OF COMP (+015-015,0139-0102)	3	546	531 384.05 126	KG M PC	0 0 0
								1	124	119		28 PC
								1	211	206		49 PC
								1	211	206		49 PC

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping manifests and signed and dated below by customers authorized representatives.

No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping manifest were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on the reverse side.

PAGE 1

3	546	531 384.05 126	KG M PC
TOTALS			

# CERTIFICATE OF COMPLIANCE

## SIGNATURE ALUMINUM CANADA

1850 CLEMENTS ROAD  
PICKERING, ON L1W 3R8

Cert Date	Cert No	Sales Order	Page
06/19/10	207520	63800	1
Cust PO	E/L No	Lot	Date
11861REPLACEM	08408511	63800010	6/19/10

Sold To	Ship To
46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7	46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Item No	Part No	Item Description	Cust Part
1.000	DAA-897123-1	120" Mill 6061 T6	D2622
Gross Weight	546 KGS		
Net Qty	531 KG	126 PC	384 M 3 PKG
Specification	Die Desc		
AMS-QQ-A-200/8 & ASTM B221-08			

Mechanical Tests:

Test No.	Tensile MPA / KSI	Yield MPA / KSI	%Elongation	Conductivity	Bend/ Drift HREW
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1	300.2 / 43.6	271.6 / 39.4	9.4	.0	92
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Chemical Analysis:

SI	FE	CU	MN	MG	CR	ZN	TI
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.63	.29	.25	.06	.86	.06	.06	.02
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This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgment form. No other warranties are applicable.

Ryan Petersen, QA Manager Signature Aluminum Canada Inc

**L Lacelle**

**From:** Burton, Doris [Doris.Burton@signaturealuminumcanada.com]

**Sent:** June 21, 2010 2:10 PM

**To:** L Lacelle

**Subject:** FW: Return to Signature Aluminum / Dart Aerospace

Linda, you should see your order today – around 4 pm.  
Thank you.

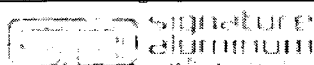
**Doris Burton**

Customer Account Representative

Signature Aluminum Canada Inc.

Phone: 1-800-563-1079 Fax: 1-800-565-8339

[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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-----Original Message-----

**From:** Devin Latchmana [mailto:jodeetrucking@rogers.com]

**Sent:** Monday, June 21, 2010 1:44 PM

**To:** Saavedra, Daniel

**Subject:** Re: Return to Signature Aluminum / Dart Aerospace

The driver should be out there by 4pm

Devin Latchmana  
Operations Manager  
Jodee Truck Leasing Ltd.  
90 Promelia Crt  
Markham On  
L3S 3S4  
Ph (905) 201- 0080  
Fax (905) 201- 0081

---

**From:** "Saavedra, Daniel" <daniel.saavedra@signaturealuminumcanada.com>

**Date:** Mon, 21 Jun 2010 12:33:19 -0400

**To:** Devin Latchmana<jodeetrucking@rogers.com>

**Cc:** Burton, Doris<Doris.Burton@signaturealuminumcanada.com>

**Subject:** RE: Return to Signature Aluminum / Dart Aerospace

Devin,  
on the other Montreal load.. at which point are you delivering the shipment for Hawkesbury, ON?

Please advise  
Thanks

D. Saavedra

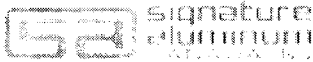
-----Original Message-----

**From:** Burton, Doris  
**Sent:** Monday, June 21, 2010 11:56 AM  
**To:** Saavedra, Daniel  
**Subject:** FW: Return to Signature Aluminum / Dart Aerospace  
**Importance:** High

Daniel, this is Drat order # 63800 – please advise when it will be delivered.  
Thank you.

## Doris Burton

Customer Account Representative  
Signature Aluminum Canada Inc.  
Phone: 1-800-563-1079 Fax: 1-800-565-8339  
[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** June 18, 2010 2:27 PM  
**To:** 'Burton, Doris'  
**Cc:** 'Chantal Lavoie'  
**Subject:** RE: Return to Signature Aluminum  
**Importance:** High

Hi Doris,  
Could you please advise when we will be receiving the replacement extrusion? I am down to 5 pieces.  
Thank You,  
Linda

**L Lacelle**

**From:** Burton, Doris [Doris.Burton@signaturealuminumcanada.com]

**Sent:** June 8, 2010 10:34 AM

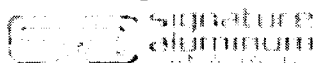
**To:** L Lacelle

**Subject:** RE: P.O 11861/ your S/O 63204

Exactly. I will issue a full credit as long as you return everything that we shipped.  
Thank you.

**Doris Burton**

Customer Account Representative  
Signature Aluminum Canada Inc.  
Phone: 1-800-563-1079 Fax: 1-800-565-8339  
[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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-----Original Message-----

**From:** L Lacelle [mailto:llacelle@dartaero.com]

**Sent:** Tuesday, June 08, 2010 10:25 AM

**To:** Burton, Doris

**Subject:** RE: P.O 11861/ your S/O 63204

Perfect, I will make the paperwork to refer to the return number. Will you be issuing a full credit and then re-billing us for the replacement order?

Thank you,  
Linda

**From:** Burton, Doris [mailto:Doris.Burton@signaturealuminumcanada.com]

**Sent:** June 8, 2010 9:30 AM

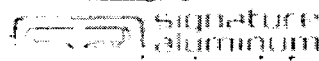
**To:** L Lacelle

**Subject:** RE: P.O 11861/ your S/O 63204

Linda, we will pick it up – I will confirm when, as soon as I can – I am checking with Traffic.  
Would you please refer to Return # 39150 on your paperwork.  
I have entered Replacement order # 63800 scheduled for June 19 or sooner.  
Regards,

**Doris Burton**

Customer Account Representative  
Signature Aluminum Canada Inc.  
Phone: 1-800-563-1079 Fax: 1-800-565-8339  
[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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-----Original Message-----

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Tuesday, June 08, 2010 9:07 AM  
**To:** Burton, Doris  
**Cc:** Petersen, Ryan  
**Subject:** RE: P.O 11861/ your S/O 63204  
**Importance:** High

Good Morning,  
 Any news on this? We have repackaged up the extrusion, ready to go back to you.  
 Thank You,  
 Linda

---

**From:** Burton, Doris [mailto:Doris.Burton@signaturealuminumcanada.com]  
**Sent:** June 4, 2010 1:41 PM  
**To:** L Lacelle  
**Cc:** Petersen, Ryan  
**Subject:** RE: P.O 11861/ your S/O 63204

Linda, Yes I have received it this morning. As soon as Ryan Peterson, our QA Engineer, authorizes it, I will process a replacement order.  
 Thank you.

**Ryan:** I have the sample at my desk. Please advise.

## Doris Burton

Customer Account Representative  
 Signature Aluminum Canada Inc.  
 Phone: 1-800-563-1079 Fax: 1-800-565-8339  
[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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-----Original Message-----

**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Friday, June 04, 2010 1:23 PM  
**To:** Burton, Doris  
**Cc:** 'Eric Downing'; 'Jason Murdoch'; 'Chantal Lavoie'  
**Subject:** RE: P.O 11861/ your S/O 63204  
**Importance:** High

Hi Doris,  
 We sent out a piece yesterday, do you know if anyone has looked into this yet? We will run out of this extrusion by months end.  
 Please advise at your earliest convenience.

Thank You,  
 Linda

---

**From:** Burton, Doris [mailto:Doris.Burton@signaturealuminumcanada.com]  
**Sent:** June 3, 2010 10:42 AM

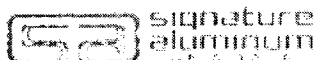


**To:** L Lacelle  
**Cc:** Eric Downing; Jason Murdoch; Chantal Lavoie  
**Subject:** RE: P.O 11861/ your S/O 63204

Would it be possible to send us a sample representative of the defect – please send collect via Purolator ( account # 5612062) to my attention at 1850 Clements Road, Pickering (ON) L1W 3R8.  
Thank you.

## Doris Burton

Customer Account Representative  
Signature Aluminum Canada Inc.  
Phone: 1-800-563-1079 Fax: 1-800-565-8339  
[doris.burton@signaturealuminumcanada.com](mailto:doris.burton@signaturealuminumcanada.com)



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-----Original Message-----

**From:** L Lacelle [<mailto:llacelle@dartaero.com>]  
**Sent:** Thursday, June 03, 2010 10:23 AM  
**To:** Burton, Doris  
**Cc:** 'Eric Downing'; 'Jason Murdoch'; 'Chantal Lavoie'  
**Subject:** P.O 11861/ your S/O 63204  
**Importance:** High

Hi Doris,  
The batch of D2622-120C (Die # 897123) that just came in this week, is out of square. We cannot use this material.  
Please advise when this can be picked up and replaced.

Thank You,  
Linda Lacelle  
Production Manager  
Dart Aerospace Ltd